



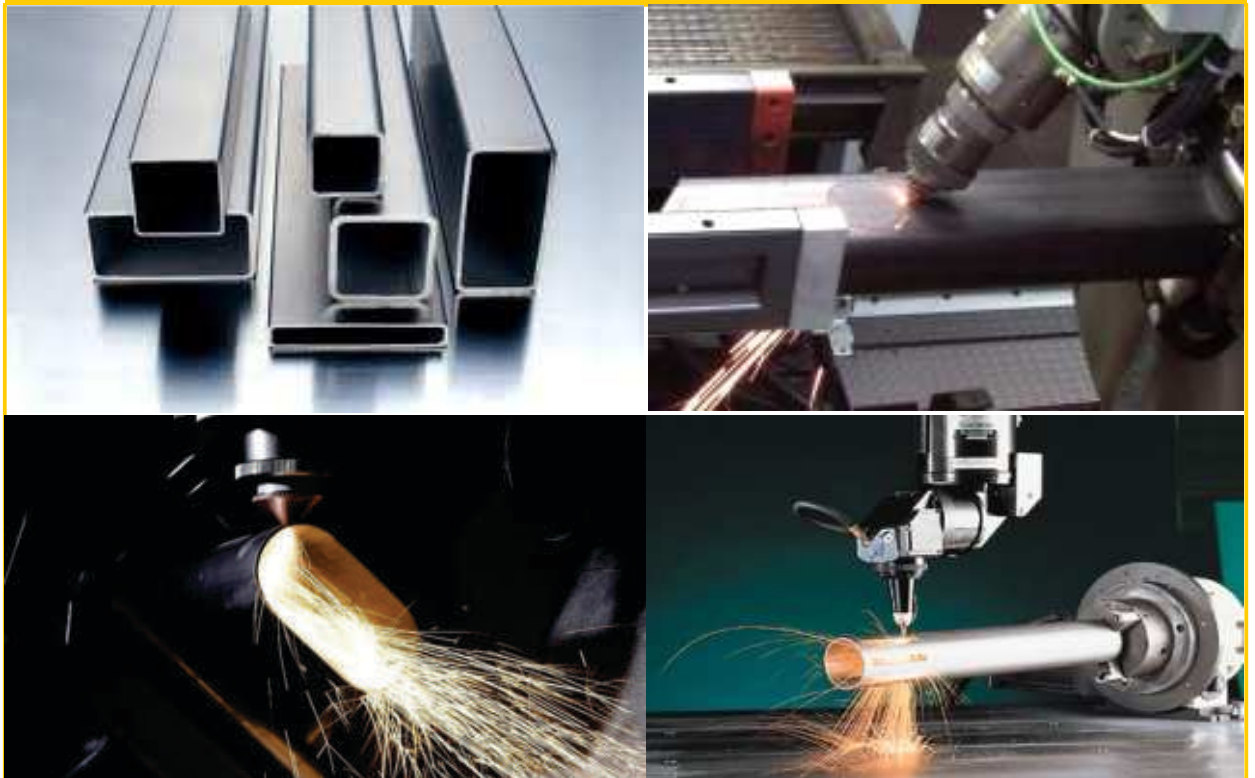
ISO 9001:2008

OHSAS 18001:2007 CERTIFIED
ISO 9001:2008 CERTIFIED
ISO 14001:2004 CERTIFIED
PED CERT NO 01 202 IND/Q-11-0033
GOVT. RECOGNIZED EXPORT HOUSE

www.tuv.com
ID 9105069984



RELIABLE PIPES & TUBES LTD.



Web : www.hollowsectionpipes.com | Email : export@hollowsectionpipes.com

RELIABLE PIPES & TUBES LTD.

C-16, Anand Bhuvan, 163/165, V. P. Road, Mumbai - 400 004. Maharashtra, India.

Phone : +91-22-4343 1313 (25 Lines) | Fax : +91 22 2389 4511

Profile

The Company - Reliable Pipes & Tubes Ltd.

Reliable a company professionally managed group and a leading exporters, importers, manufacturers, stockist & traders for various core industries & projects in the field of Stainless Steel, Carbon Steel & Alloy Steel.



Company was established in the year 1975 with a vision to “Trade in Industrial raw materials”. It was an inspired decision which resulted tremendously in company’s progress in the last 37 year. Today Reliable has approximately over thousand customers in India & abroad.



As the name suggest our prime focus is to create “The Reliability” in the minds of our customers. Our mission is to provide the best customer service by supplying materials with the most updated technology, respecting the agreed delivery date, monitoring at every stage of sourcing and supply chain management and in order to represent for our customers a reference for reliability, competence and service



We are achieving our aim because of structural factors like the widening of the sales network, the certificated quality of its products and innovation and the valuing of its human resources, focus on clients.



Mission

To excel in our chosen field of business and thereby realize on a long term basis a satisfactory return on investment for management.

CUSTOMER SATISFACTION IS WHAT WE ASPIRE FOR BY PROVIDING QUALITY PRODUCTS & PROMPT DELIVERY

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Certificate

Certificate

Standard: **ISO 9001:2008**

Certificate Registr. No: **85 100 001 12104**

TUV Rheinland (India) Pvt. Ltd. Certifies:

Certificate Holder: **Reliable Pipes & Tubes Limited,
C-16, Anand Bhuvan, 163/165 V.P.Road,
Mumbai - 400 004, India.**

Scope: **Stockist & Exporters of Carbon Steel, Alloy Steel, Stainless Steel & High Nickel Alloys Seamless and Welded Pipes, Tubes, Plates, Valves, Bars, Pipe Fittings and Flanges.
Manufacturers & Exporters of Tube Sheet, Heat Exchangers, Dish Ends, Miter Bends, Hot Induction Bends, Pressure Vessels, Water-jet & Special Engineering Components.**

An audit was performed, Report No. 12104. Proof has been furnished that the requirements according to ISO 9001:2008 are fulfilled.
The due date for all future audits is: 06 - 07 (66,mm).

Validity: The certificate is valid from **2012-06-21 until 2015-06-20.**

[Signature]

TUV
RHEINLAND
INDIA

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RHEINLAND
INDIA

Certificate

**Quality-Assurance System
for Manufacturer of Materials**

acc. to Directive 97/23/EC

Certificate no.: **01 202 INDQ-11-6003**

Name and address of the manufacturer: **Reliable Pipes & Tubes Limited
C-16, Anand Bhuvan,
163/165, V. P. Road,
Mumbai - 400004, India**

Hereby we certify that the material manufacturer has established and applies a Quality Management System, the system was audited according to the European Directive 97/23/EC, Annex 1, Part 4.5, with regard to the materials as listed in the scope of approval.

Tested acc. to Directive 97/23/EC: **GM System acc. to EN 754-5, article 4.2 and AD 2000-Marksheet WD**

Audit report no.: **INDQ-11-0035**

Range of materials: **Manufacturing and supply of Forged Flanges & Machined Components, Pipe Fittings Seamless & Welded, see annex to certificate.**

Manufacturing plant: **Reliable Pipes & Tubes Limited
C-16, Anand Bhuvan,
163/165, V. P. Road,
Mumbai - 400004, India**

Valid until: **February 08, 2015**

[Signature]

Dr.-Ing. W. Weber

Munich, February 10, 2012

TUV
RHEINLAND
INDIA

Environmental Management System Certificate of Approval

This is to certify that the Environmental Management System of:

RELIABLE PIPES & TUBES LIMITED

C-16, Anand Bhuvan, 163, 165, V. P. Road,
Mumbai-400004, India

Has been assessed and found to meet the requirements of:

ISO 14001:2004

The certificate is valid for the following scope of operation:

*Stockist & Exporters of Carbon Steel, Alloy Steel, Stainless Steel, High Nickel Alloys, Seamless and Welded Pipes, Tubes, Plates, Valves, Bars, Pipe Fittings & Flanges.
Manufacturer & Exporters of Tube Sheet, Heat Exchangers, Dish Ends, Miter Bends, High Induction Bends, Pressure Vessels, Water-jet & Special Engineering Components*

Date of Issue: **30/05/2012**
Certificate Valid till: **29/05/2015**
Certificate Number: **EM1130/01**
Date of Original Issue: **30/05/2012**

CERTIFICATION HEAD

This certificate is valid from 30/05/2012 until 29/05/2015 and remains valid only subject to satisfactory surveillance audits. Re-certification audit before 29/05/2015

Surveillance Audit: **1st Year** **2nd Year**

The certificate is valid ONLY if the annual surveillance audit is present

SHAMKRIS

SHAMKRIS GLOBAL INSPECTION SERVICES PVT. LTD.

Occupational Health & Safety Management System Certificate of Approval

This is to certify that the Occupational Health & Safety Management System of:

RELIABLE PIPES & TUBES LIMITED

C-16, Anand Bhuvan, 163, 165, V. P. Road,
Mumbai-400004, India

Has been assessed and found to meet the requirements of:

OHSAS 18001:2007

The certificate is valid for the following scope of operation:

*Stockist & Exporters of Carbon Steel, Alloy Steel, Stainless Steel, High Nickel Alloys, Seamless & Welded Pipes, Tubes, Plates, Valves, Bars, Pipe Fittings & Flanges.
Manufacturer & Exporters of Tube Sheet, Heat Exchangers, Dish Ends, Miter Bends, High Induction Bends, Pressure Vessels, Water-jet & Special Engineering Components*

Date of Issue: **30/05/2012**
Certificate Valid till: **29/05/2015**
Certificate Number: **OHS1124/01**
Date of Original Issue: **30/05/2012**

CERTIFICATION HEAD

This certificate is valid from 30/05/2012 until 29/05/2015 and remains valid subject to satisfactory surveillance audits. Re-certification audit before 29/05/2015

Surveillance Audit: **1st Year** **2nd Year**

The certificate is valid ONLY if the annual surveillance audit is present

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STAINLESS STEEL SQUARE HOLLOW SECTION

SQUARE		Weight [kg/m]									
H x B [mm]		1.2	1.5	2.0	3.0	4.0	5.0	6.0	8.0	10.0	12.0
20	20	0.729	0.901	1.176							
25	25	0.921	1.140	1.495	2.167						
30	30	1.112	1.379	1.814	2.645						
32	32	1.189	1.475	1.941	2.837						
35	35	1.304	1.618	2.133	3.124						
38	38	1.418	1.762	2.324	3.411						
40	40	1.495	1.858	2.452	3.602	4.703					
45	45		2.097	2.771	4.081	5.341					
50	50		2.336	3.090	4.559	5.979	7.349				
60	60		2.814	3.728	5.516	7.255	8.943	10.582			
70	70			4.366	6.473	8.531	10.538	12.496			
75	75			4.685	6.952	9.169	11.336	13.453			
80	80			5.004	7.430	9.807	12.133	14.410			
90	90			5.641	8.387	11.083	13.728	16.324			
100	100			6.279	9.344	12.359	15.323	18.237	23.916		
120	120				11.258	14.910	18.513	22.065	29.020		
140	140				13.172	17.462	21.703	25.893	34.123		
150	150				14.129	18.738	23.298	27.807	36.675	45.343	
200	200				18.913	25.118	31.272	37.376	49.434	61.292	72.950
220	220					27.670	34.462	41.204	54.538	67.672	80.605
250	250						39.247	46.946	62.194	77.241	92.089
300	300						47.221	56.515	74.953	93.190	111.227

*The following dimensions are standard requirements, other thickness and dimensions can be made on request.

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STAINLESS STEEL RECTANGULAR HOLLOW SECTION

RECTANGULAR		Weight [kg/m]									
H x B [mm]		1.2	1.5	2.0	3.0	4.0	5.0	6.0	8.0	10.0	12.0
30	20	0.921	1.140	1.495							
35	25	1.112	1.379	1.814	2.645						
40	10	0.921	1.140	1.495							
40	20	1.112	1.379	1.814	2.645						
40	25	1.208	1.499	1.973	2.885						
40	30	1.304	1.618	2.133	3.124						
50	10	1.112	1.379	1.814							
50	20	1.304	1.618	2.133	3.124						
50	25	1.399	1.738	2.292	3.363						
50	30	1.495	1.858	2.452	3.602						
50	40		2.097	2.771	4.081						
60	10		1.618	2.133							
60	20		1.858	2.452	3.602						
60	30		2.097	2.771	4.081						
60	40		2.336	3.090	4.559	5.979					
70	50		2.814	3.728	5.516	7.255	8.943				
80	10		2.097	2.771							
80	20		2.336	3.090	4.559						
80	30		2.575	3.409	5.038						
80	40		2.814	3.728	5.516	7.255	8.943				
80	50			4.047	5.995	7.893	9.741				
80	60			4.366	6.473	8.531	10.538				
100	20		2.814	3.728							
100	30		3.054	4.047	5.995						
100	40			4.366	6.473	8.531	10.538				
100	50			4.685	6.952	9.169	11.336	13.453			
100	60			5.004	7.430	9.807	12.133	14.410			
100	80			5.641	8.387	11.083	13.728	16.324			
120	40			5.004	7.430	9.807					
120	60			5.641	8.387	11.083	13.728	16.324			
120	80			6.279	9.344	12.359	15.323	18.237			
120	100				10.301	13.635	16.918	20.151			
140	80				10.301	13.635	16.918	20.151			
150	50				9.344	12.359	15.323	18.237			
150	100				11.736	15.548	19.310	23.022	30.296		
160	80				11.258	14.910	18.513	22.065			
200	100				14.129	18.738	23.298	27.807	36.675		
250	100				16.521	21.928	27.285	32.592	43.055		
250	150				18.913	25.118	31.272	37.376	49.434	61.292	
300	100				18.913	25.118	31.272	37.376	49.434		
300	200						39.247	46.946	62.194	77.241	92.089
400	200						47.221	56.515	74.953	93.190	111.227

*The following dimensions are standard requirements, other thickness and dimensions can be made on request.

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LASER CUTTING



Laser Cut stainless steel square, rectangular & round tubes is one of our core strength.

Using laser cutting, you can boost your productivity of labour substantially when machining or cutting pipes/tubes and sections made of structural and rust-proof steel as well as of aluminium and its alloys.

This laser's feed bin can hold 4 tons in bars/rods with length up to 12000 mm; the automatic feeder then feeds the laser cutter continually.

In no more than one operation, our laser is able to cut with pinpoint accuracy any hole into a pipe, tube or hollow angular section, to shape the front according to any contour you like or to adapt the finished product to the specified length.

In this way, you can substantially reduce the cost of production, as the following operations are superfluous: cutting, drilling/boring, milling, intermediate operation.

Further advantages:

- High cutting accuracy – a 0.2 mm tolerance
- Clean burless cut
- Holes to be cut even through the profile edge (in case of hollow angular sections)
- There are no tool costs at all (as compared with other technologies)
- Intersection or interconnection of the same or different sections into the L, T, U, V, X or Y shapes
- Effectiveness even in small lot orders and in the production of antetypes or samples/specimens
- Possible optimization of products' composition on each single bar with an eye to the minimum bar rest
- In the field of rust-resistant materials, the laser technology is virtually the single one which allows the section units and space structures to be fabricated effectively.



Reducing and simplifying the subsequent operations, the laser technology is highly effective when cutting space tubular constructions. Due to utilizing quick couplers and connectors cut by laser, you need no more so many welding jigs; the subsequent space assembly is markedly facilitated by them.

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